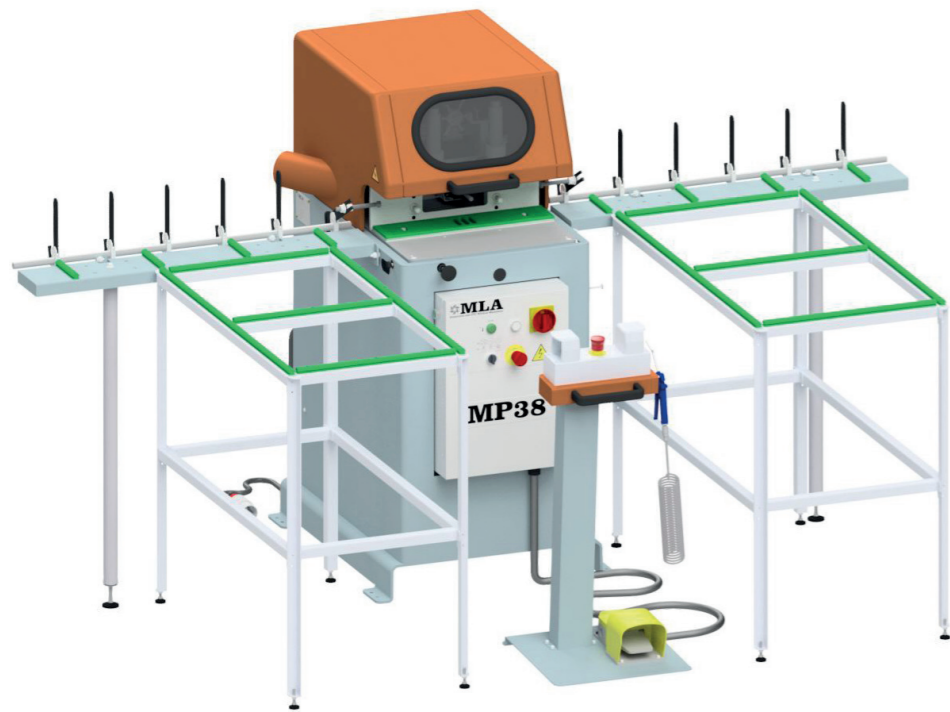




MP38S + lateral supports l=2m with 6+6 stops on millimetre rod code 502549



**MP38S**

+ lateral supports l=1m with 6+6 stops on millimetre rod code 502491

+ supports for welded window code 502594

+ control desk to activate the machining on welded window code 502595

**Semiautomatic milling drilling machine for aluminium and pvc profiles**

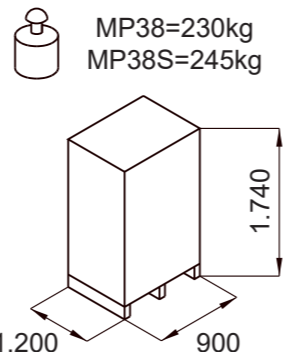
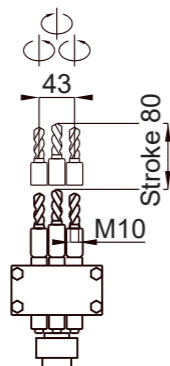
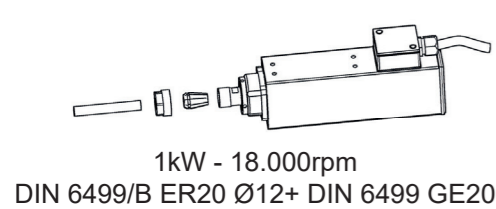
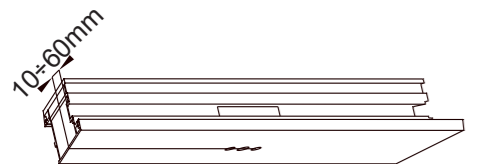


MP38S + 502491

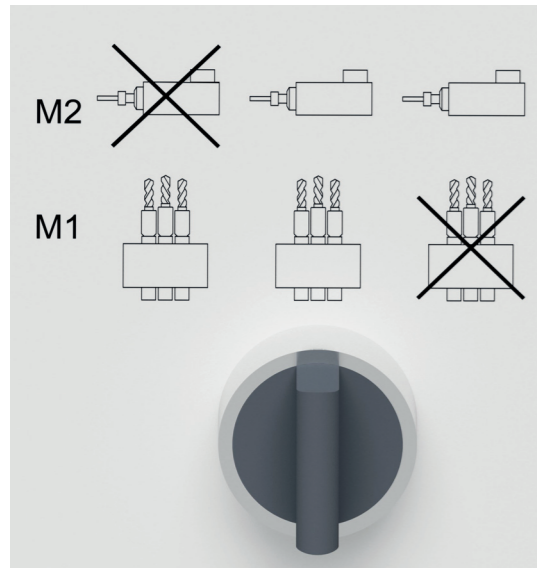
MP38 is conceived to carry out the slot and the triple drilling for the window handle insertion on aluminium and pvc profiles with steel stiffener (drilling only).

The comfortable front opening enables an easy positioning of the profile, which is visible through the scratch-resistant polycarbonate window: this solution allows the operator to check the working operation in full safety.

On MP38 it is possible to use both symmetric centring device and profile lateral supports at the same time.



The Company reserves the right to amend and improve its products without notice.



### Functioning

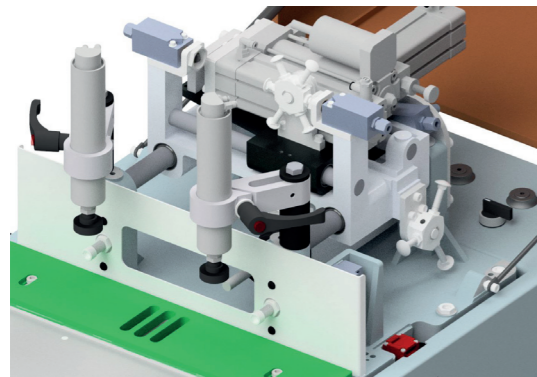
The profile clamping takes place by pressing the pedal activating the short stroke clamp cylinders.

The working cycle is set in motion by pushing the buttons on the right and left side of the electric board simultaneously (certified bimanual device EN574-3A).

At the end of the working cycle, the profile is unclamped automatically.

It is possible to select the complete working cycle or the milling or drilling cycle only.

Each motor is equipped with a thermic feeler that stops the feeding in case of overheating, protecting the integrity of the motor itself.

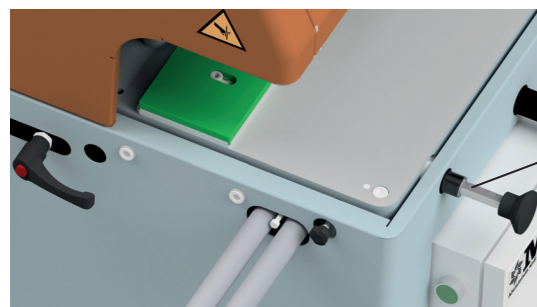


The milling depth and width can be selected by using a 6 stop revolver.

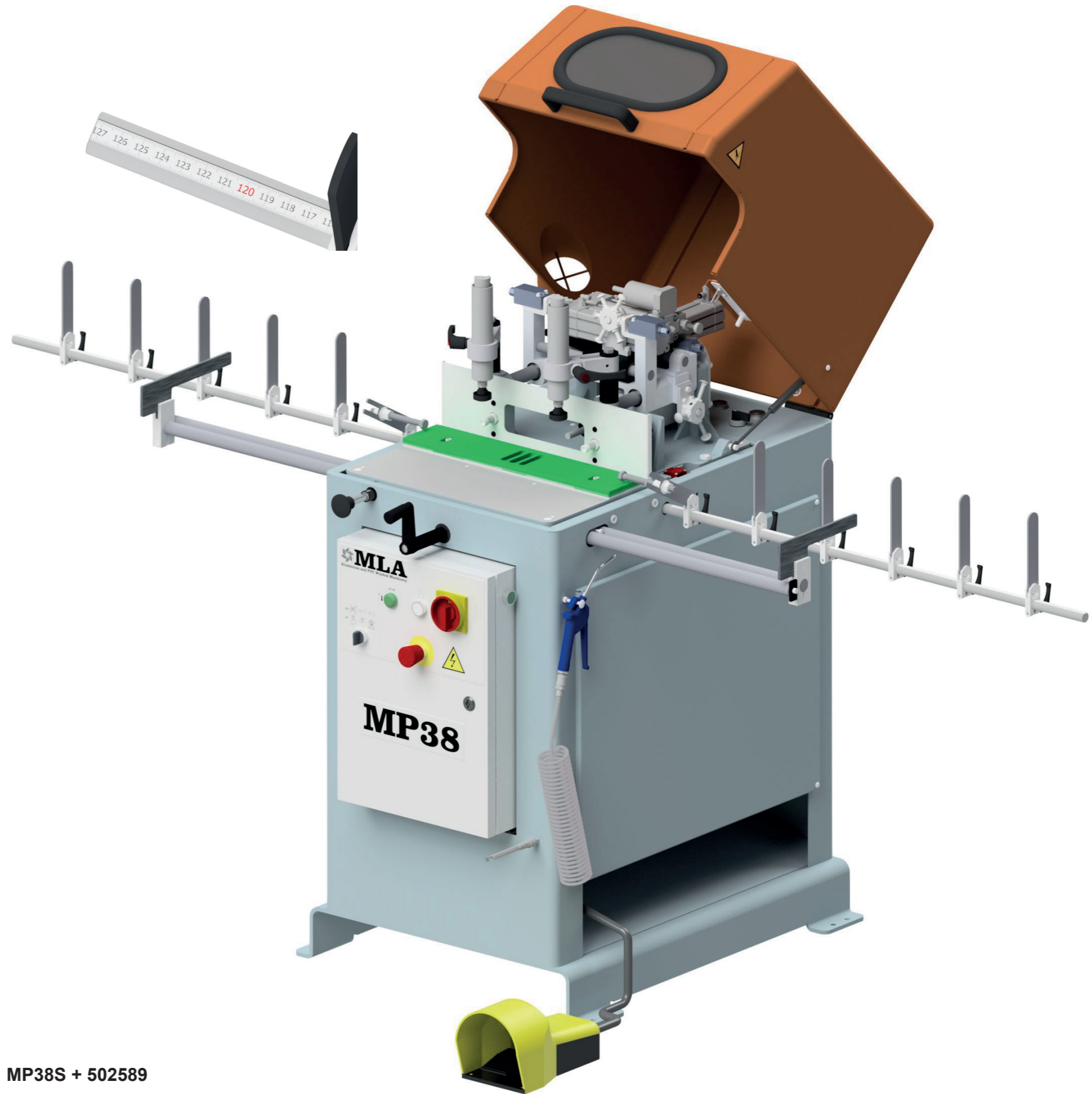
The milling movement [x] is set in motion by an oil-pneumatic cylinder.

The high frequency electro-spindle is managed by an inverter that stops the motor immediately.

The electro-spindle is also provided with a forced cooling fan that guarantees high productivity without interruption due to overheating.



The drilling unit is equipped with an oil-pneumatic drive. The drilling position (y) is adjustable from 10 to 60mm: the positioning lever is provided with a millimetre scale and a "foldaway" adjustment system with 11 (10-15-...-55-60mm) default positions.



MP38S + 502589